



# ZODIAC INTERNATIONAL

## DIVISION MARINE

### DECK INSERTS AND INSTALLATION TOOLS

Rev 2 – Sept 03  
TECHNICAL DATA SHEET

#### CHARACTERISTICS

Reference	Description	Material	Quantity
Z6349	Deck inserts	Stainless Steel 316	10 Inserts
Z7062	Inserts installation tools	Stainless Steel	1 Drill D8 1 Drill D15 1 Mill 24/16,3 Rod 8 1 Tap 20 X 250

#### GENERAL INFORMATION

The stainless steel inserts allow the installation of accessories on the SRMN decks. They are screwed and sealed on the deck with polyurethane glue, avoiding water ingress. They can be easily installed by using the installation tools. One can therefore add inserts for new accessories at any time. The accessories are bolted on the inserts providing for a strong fitting and allowing removing and reinstalling the accessories whenever needed.

#### INSTALLATION OF INSERTS

1. Place the console in position on the deck.
2. Mark the drilling position for the SS inserts by using the console base or seat base as a jig.
3. Drill the holes for the SS inserts using a 8 mm and 15 mm drill.
4. Chamfer the edge of the holes using a conical drill.
5. Thread the holes using the tap.  
Remove all the dust around and in the hole.
6. Coat the interior of the hole with polyurethane glue (use PU glue with high viscosity) and screw on the insert.  
Clean up the excess of glue with wet solvant(acetone) on a towel. (Do not apply more solvant than necessary as to preserve the glue seam.)  
Let dry 24 hours.
7. Put the console or seat in place.  
Screw on the screws (Ø 8 mm) to their end without tightening.  
Check the position of the console or seat and screw down on each screw definitely.

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TDS inserts

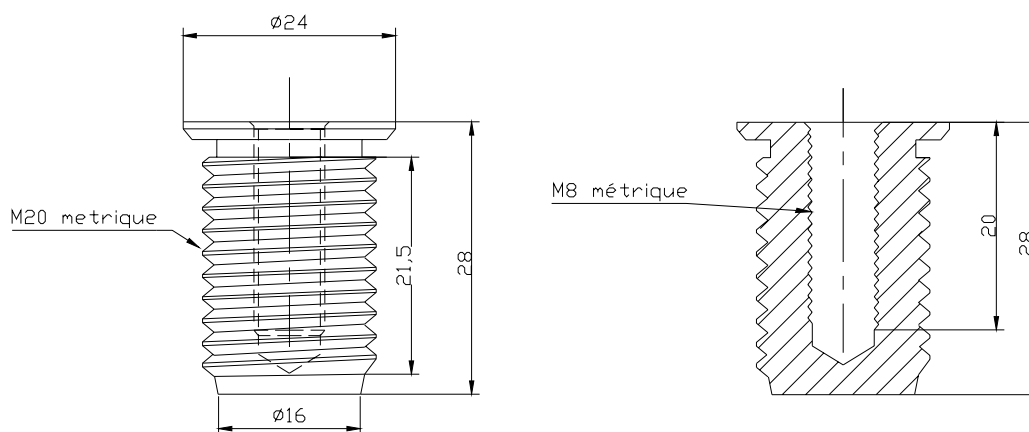
Dimensions and weight + or - 3 % (5% on prototype)

page 1 / 2



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### Z6349 \_ DECK INSERTS STAINLESS STEEL



### Z7062 \_ INSERT INSTALLATION TOOLS

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